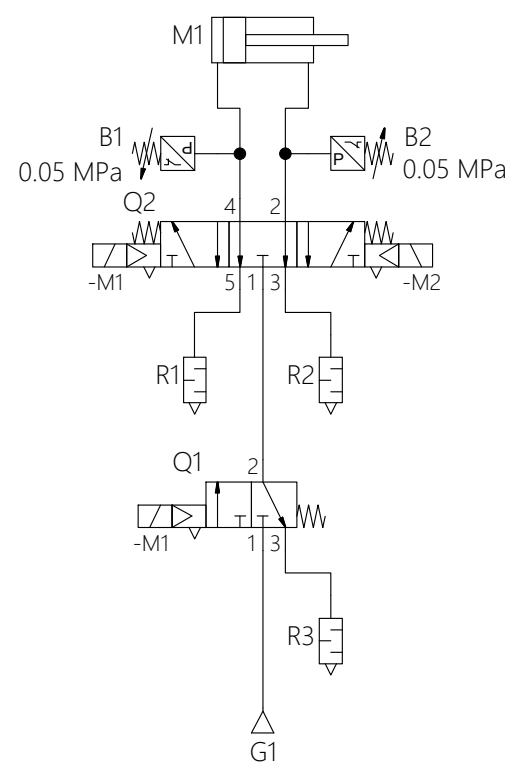




Part list

Pos...	Identifi...	Description
1	B1	Pressure switch
2	B2	Pressure switch
3	G1	Operation pressure
4	M1	Pneumatic drive, double acting
5	Q1	3/2 directional control valve
6	Q2	5/3 directional control valve
7	R1	Silencer
8	R2	Silencer
9	R3	Silencer

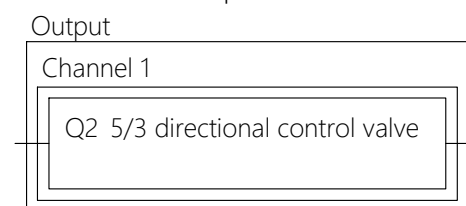
Safety subfunction

STO - safe torque off

PUS - prevention unexpected start-up

Block diagram

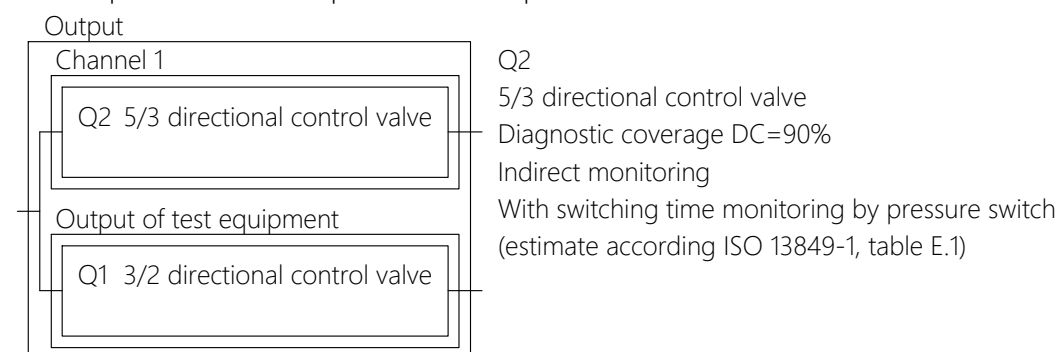
STO - safe torque off



up to category 1, up to PL c can be reached

up to category 2, up to PL d can be reached

PUS - prevention unexpected start-up



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